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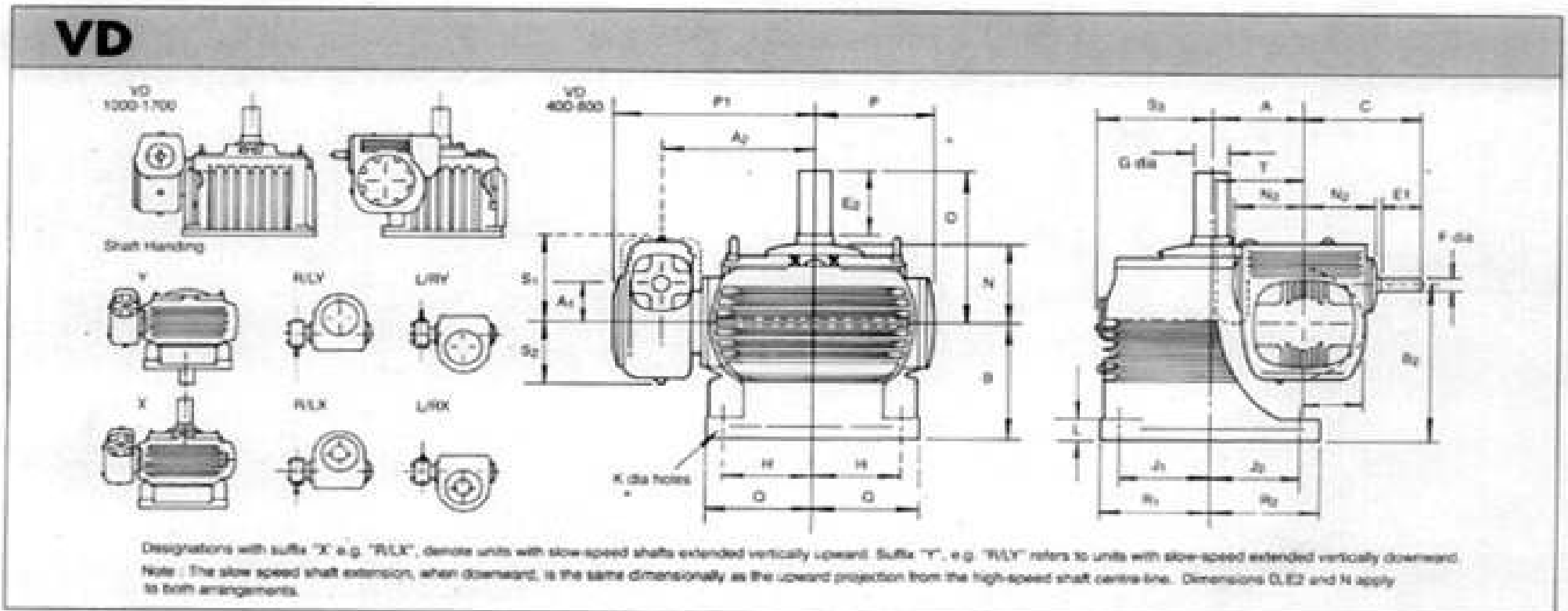
Vertical Driven Double Reduction (VD)

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As improvements in design are continually being made, this specification is not regards as binding in detail, and dimensions are subject to alteration without notice

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SIZE	A	A1	A2	B	B2	C	D	E1	E2	F	G	H	J1	J2	K	L	N	N2	P	P1	Q	R1	R2	S	S1	S2	S3	T
400	101.6	50.8	214.3	171.5	222.3	229	216	67	89	31.75	44.45	114.3	114.3	114.3	20.6	32	121	84	159	276	140	140	140	111	152	78	152	-
500	127	60	247.7	190.5	250.8	260	248	73	102	38.1	50.8	139.7	139.7	139.7	20.6	32	133	100	184	319	164	165	165	124	178	90	178	-
600	152.4	73	265.1	209.6	282.6	279	273	76	114	38.1	57.15	152.4	152.4	152.4	23.8	38	140	119	200	346	179	184	184	133	197	110	197	-
700	177.8	85.7	304.8	228.6	314.3	318	296	86	127	44.45	63.5	177.8	177.8	177.8	23.8	38	151	135	229	400	206	210	210	143	222	124	222	-
800	203.2	101.6	336.6	241.3	342.9	343	311	89	140	44.45	69.85	203.2	203.2	203.2	27	44	159	162	251	451	230	238	238	149	254	137	254	222
1000	254	127	419.1	279.4	406.4	425	375	121	152	57.15	82.55	260.4	260.4	235	31.8	51	194	178	311	549	298	299	273	160	298	165	298	254
1200	504.8	152.4	479.4	304.8	457.2	495	413	124	171	63.5	95.25	317.5	317.5	266.7	34.9	57	216	191	368	625	356	356	305	177	356	186	356	270
1400	355.6	177.8	552.5	330.2	508	572	483	149	191	76.2	114.3	355.6	355.6	304.8	41.3	64	254	222	425	702	413	413	362	203	413	232	413	305
1700	431.8	203.2	660.4	406.4	609.6	699	546	181	203	82.55	139.7	431.8	431.8	431.8	41.3	76	305	305	514	822	502	502	502	241	502	254	502	327